

BV13 & BV17 Battery Tooling

Thakita

BV17

BV13

FREEDOM TO INSTALL HUCK[®] FASTENERS ANYWHERE YOU WANT

The newest Huck[®] RangeForce[™] battery tools take portable fastener installation to another level with powerful 13,000 and 17,000 lbf pulling forces that go anywhere you need to install 2-piece HuckBolts[®] or Huck structural blind fasteners up to 1/2" in diameter.

The BV13, for blind fasteners, and the BV17, for HuckBolts, deliver durable performance anywhere along the production line or in the field for towers, solar racks and more.

Designed by Makita[®] to fit their latest 40 V battery technology, the BV13 and BV17 can install leading Huck Fasteners without being tethered to pneumatic or hydraulic power.



Kit includes:

Tnakita

> Tool > Two 4.0 Ah Batteries> Charger > Carrying Case

NORUTION

Specifications:

Capacity:	5/16" (8.0 mm) - 1/2" (12.8 mm)
Stroke Length:	1.77" (45 mm)
Pulling Force:	BV13 - up to 13,000 lbf (56 kN)
	BV17 - up to 17,000 lbf (76 kN)
Weight:	14.3 lbs tool only
	16.5 lbs with 4.0 Ah Battery
	17.4 lbs with 5.0 Ah Battery
Battery Pack:	40 V / Li-ion/4.0 Ah
	40 V / Li-ion/5.0 Ah*
Recharge Time:	4.0 Ah Battery - 28 minutes
	5.0 Ah Battery* - 40 minutes

Features:

- ✓ Electronically adjustable pull force control
- ✓ Designed for Huck installation noses
- ✓ Removable side handle for ease of use
- High pull force enables installation of Huck structural blind rivets and two-piece fasteners up to 1/2" in diameter



Data and Dimensions

BV13/BV17

NOSEPIECE PART NUMBER	FASTENER
99BOM-10-IRBU	5/16" BOM®
99BOM-12-FRBU	Self Releasing, 3/8" BOM
99C6L-10-IRBU	5/16" C6L/C120L
99C6L-12-IRBU	3/8" C6L/C120L
99MGL-12-IRBU	3/8" MagnaLok®
99MGL-M11-IRBU	11 mm MagnaLok
99MGC-10-IRBU	5/16" MagnaGrip®
99MGC-12-IRBU	3/8" MagnaGrip
99BMT-16-IRBV	1/2" BOMTail ^{™ **}
99BT-16-IRBV	1/2" BobTail®
99BT-16-CRBV	Cutter 1/2" BobTail
99BT-M12-IRBV-X	12 mm BobTail
99BT-M12-CRBV	Cutter 12mm BobTail
99BT-M14-IRBV-X	14 mm BobTail**
99BT-M14-CRBV	Cutter 14mm BobTail**

** Use only with BV17

Tool Packages & Accessories

PART NO.	DESCRIPTION
BV13-177-K0	13,000 lbf Battery Tool and Carrying Case
BV13-177-K2	13,000 lbf Battery Tool, Two 4.0 Ah Batteries, One Charger, and Carrying Case
ВV17-177-К0	17,000 lbf Battery Tool and Carrying Case
BV17-177-K2	17,000 lbf Battery Tool, Two 4.0 Ah Batteries, One Charger, and Carrying Case
MB-4040	Extra Battery, 40 V, 4.0 Ah
MB-4050	Extra Battery, 40 V, 5.0 Ah
MCH-40-120	Battery Charger, 40 V, 120 V input

hfsindustrial.com

Disclaimer: The information contained in this publication is only for general guidance, and is not intended to create any warranty, express, implied, or statutory; all warranties are contained only in HFS's written quotations, acknowledgments, and/or purchase orders. It is recommended that the user secure specific, up-to-date data and information regarding each application and/or use of such products.



Huck, RangeForce, BOM, MagnaLok, MagnaGrip, BOMTail, and BobTail are trademarks of Howmet Aerospace Inc. and/or its subsidiaries. © 2022 Howmet Aerospace Inc. All rights reserved. HFS7048 0422